

Taping Head Assemblies

**Figure 2572**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2572-1	78-8060-8239-8	Exit Gr. Assembly
2572-2	78-8060-8226-5	Shoulder - Exit Right
2572-3	78-8060-8228-1	Shoulder - Exit Left
2572-4	78-8060-8229-9	Spacer - Hex 10 x 60
2572-5	78-8060-8204-2	Screw - Hex Hd M6 x 12
2572-6	78-8060-8217-4	Shaft - 10 x 60
2572-7	78-8052-6586-1	Bushing - Buffing Roller
2572-8	78-8057-6178-6	Roller - Buffing NM
2572-9	78-8060-8223-2	Screw - Flat Hd M6 x 12
2572-10	78-8060-8234-9	Shaft - 10 x 90
2572-11	78-8060-8238-0	Hock - Spring
2572-12	78-8060-8394-1	Spring - Main Bottom

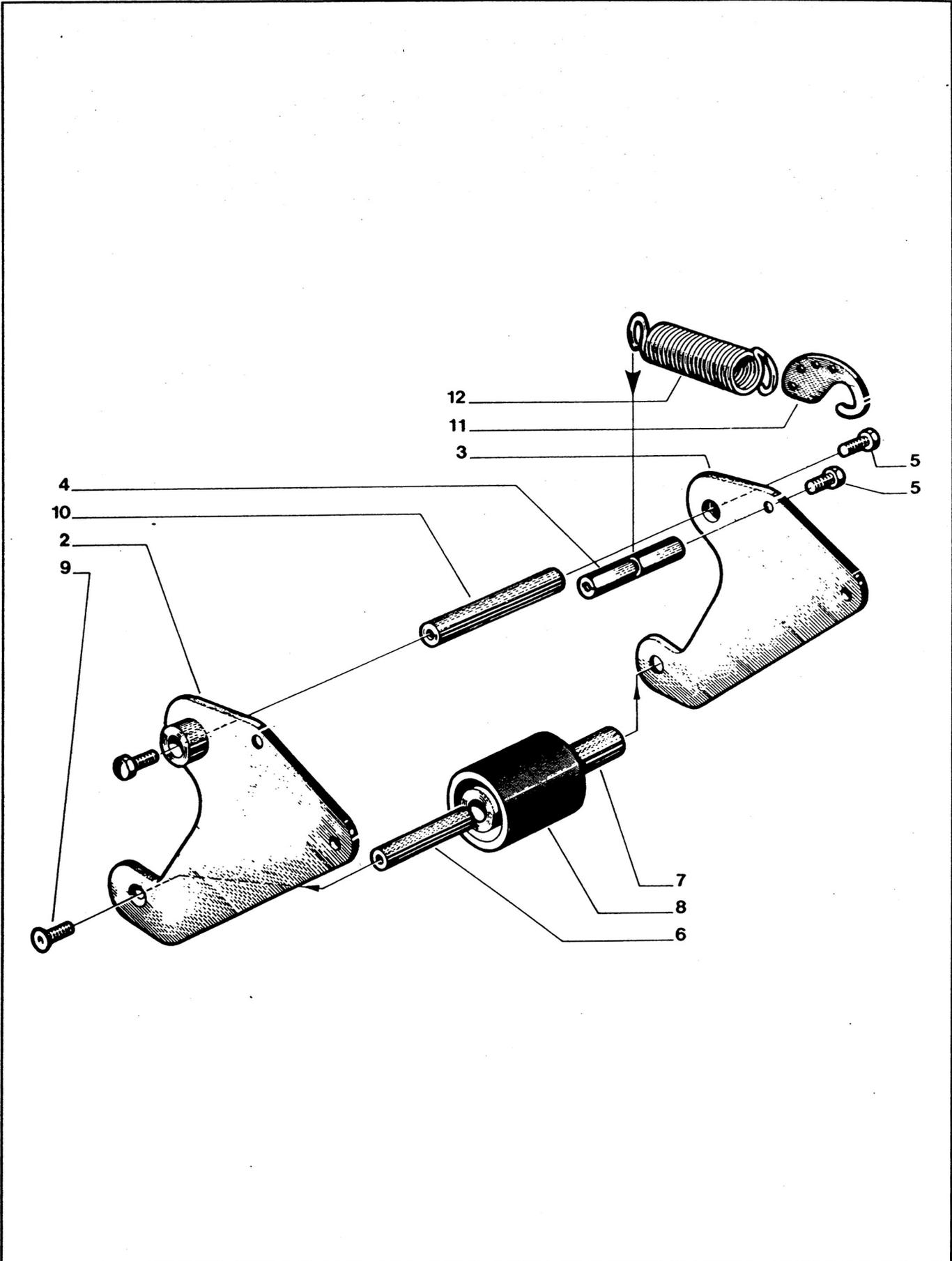


Figure 2572

**Figure 2571**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2571-1	78-8060-8392-5	Frame Assembly - Right
2571-2	78-8060-8393-3	Frame Assembly - Left
2571-3	78-8060-8390-9	Frame - Right/Bottom
2571-4	78-8060-8378-4	Frame - Left/Bottom
2571-5	78-8060-8208-3	Guide - W/Nut
2571-6	78-8060-8205-9	Screw - Hex Hd M4 x 14
2571-7	78-8060-8193-7	Spacer - L90
2571-8	78-8060-8194-5	Spacer - Hex 10 x 90
2571-9	78-8060-8192-9	Spacer - Hex 10 x 90
2571-10	78-8060-8207-5	Brush Assembly
2571-11	78-8060-8200-0	Shaft - Roller
2571-12	78-8060-8202-6	Shaft - Idler Roller
2571-13	78-8060-8204-2	Screw - Hex Hd M6 x 12
2571-14	78-8060-8312-3	Washer - Flat M6
2571-15	78-8052-6606-7	Roller - Tension Bottom
2571-16	78-8060-8315-6	Washer - Friction
2571-17	78-8060-8354-5	Spring
2571-18	78-8060-8201-8	Nut - M10 x 1 NHT70
2571-19	78-8052-6569-7	Roller - Wrap
2571-20	26-1000-1613-3	Ring - Retaining 10DIN6799

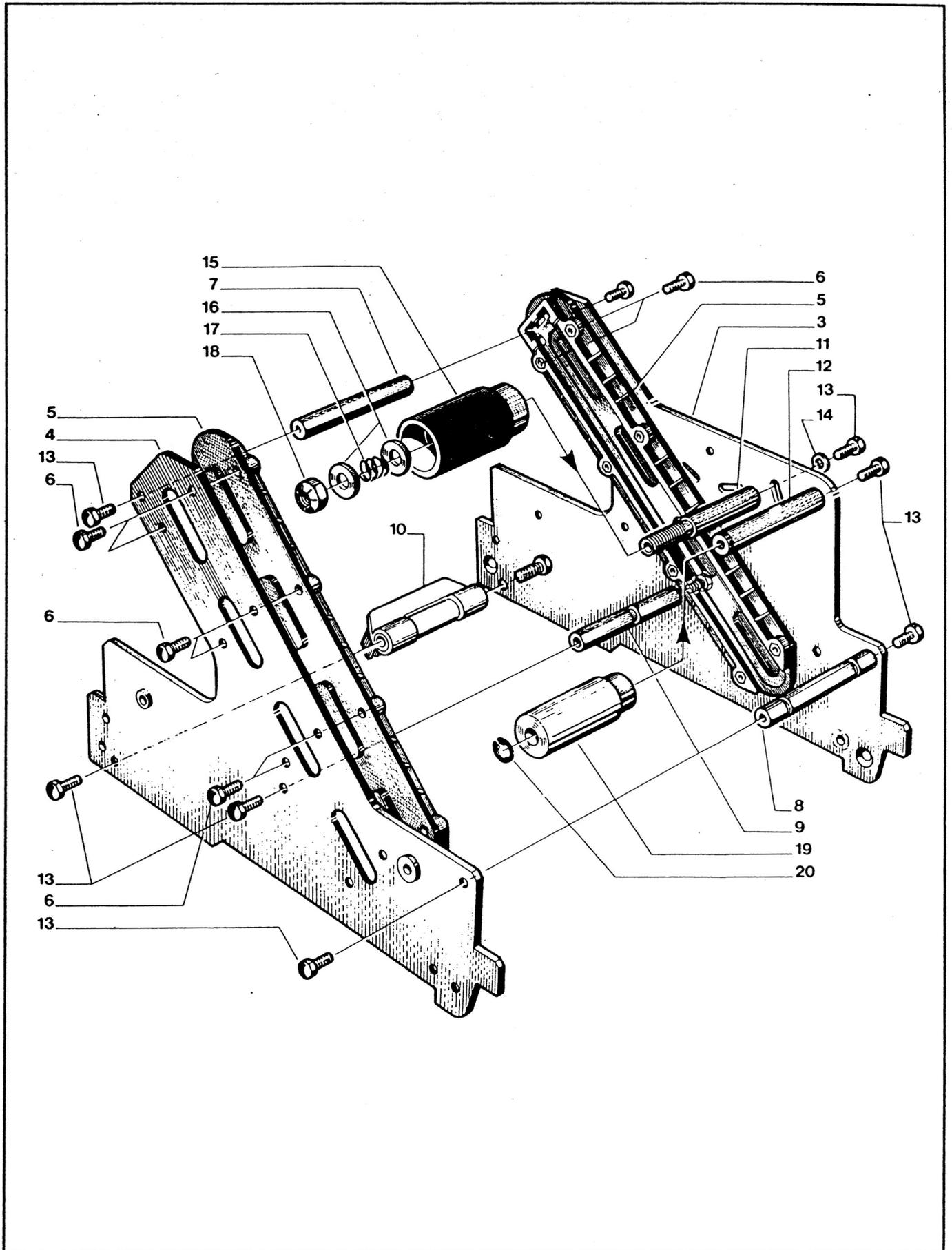


Figure 2571

**Figure 2570**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2570-1	78-8060-8377-6	Coreholder Assembly
2570-2	78-8060-8347-9	Bracket
2570-3	78-8060-8350-3	Shaft - Coreholder
2570-4	78-8060-8349-5	Ring Nut
2570-5	78-8052-6749-5	Tape Drum Assembly
2570-6	78-8060-8364-4	Washer - Coreholder
2570-7	78-8060-8376-8	Ring - /14
2570-8	78-8060-8362-8	Spatula - Coreholder
2570-9	78-8060-8337-0	Screw - Self Tapping
2570-10	78-8060-8204-2	Screw - Hex Hd M6 x 12
2570-11	78-8060-8312-3	Washer - Flat M6

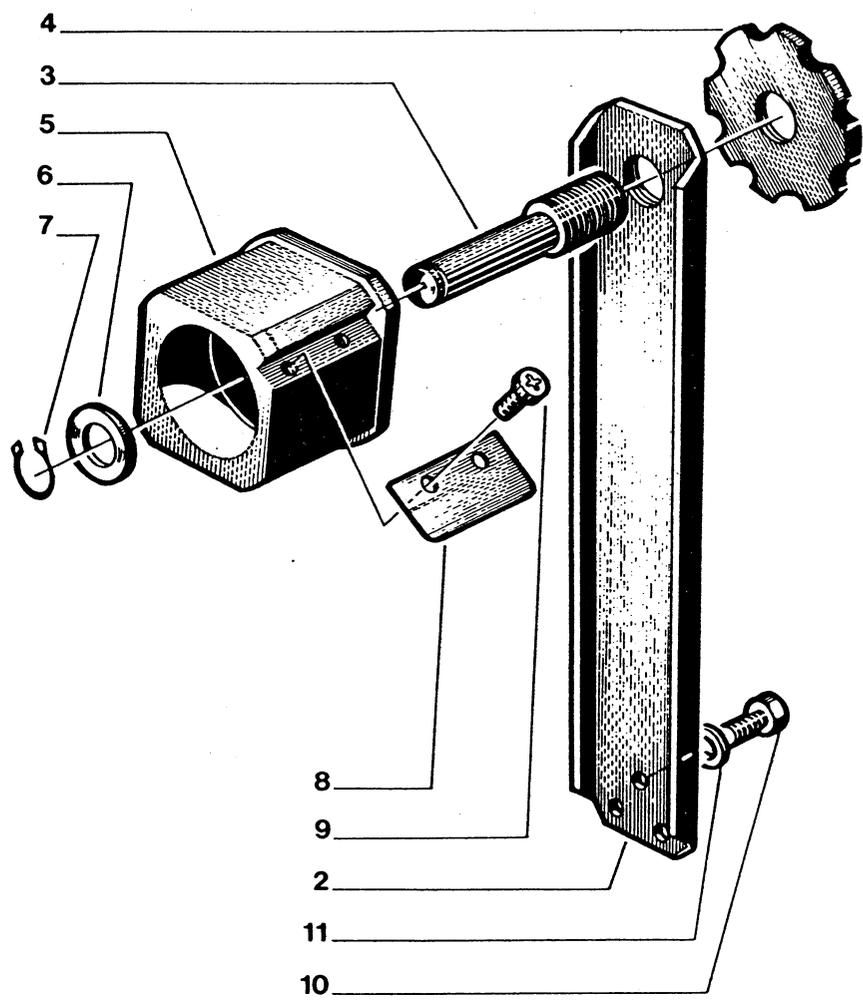


Figure 2570

**Figure 2569**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2569-1	78-8060-8346-1	Cutting Lever Assembly
2569-2	78-8060-8259-6	Lever - Cutting
2569-3	78-8060-8419-6	Blade - 2,56 (65 mm)
2569-4	78-8060-8342-0	Screw - Hex Hd M5 x 8
2569-5	78-8060-8303-2	Washer - Plain M5, Metric
2569-6	78-8060-8265-3	Shaft - Felter 6 x 82
2569-7	78-8060-8275-2	Spring - Felter
2569-8	78-8060-8264-6	Support - Felter
2569-9	78-8060-8341-2	Screw - Flat M4 x 10
2569-10	78-8060-8276-0	Shaft - Spring, Cutting
2569-11	78-8017-9133-2	Spacer
2569-12	78-8060-8286-9	Support - Bumper
2569-13	78-8060-8333-9	Screw - Flat M5 x 20
2569-14	78-8060-8340-4	Spring - Cutting
2569-15	78-8060-8287-7	Spacer
2569-16	78-8060-8204-2	Screw - Hex Hd M6 x 12

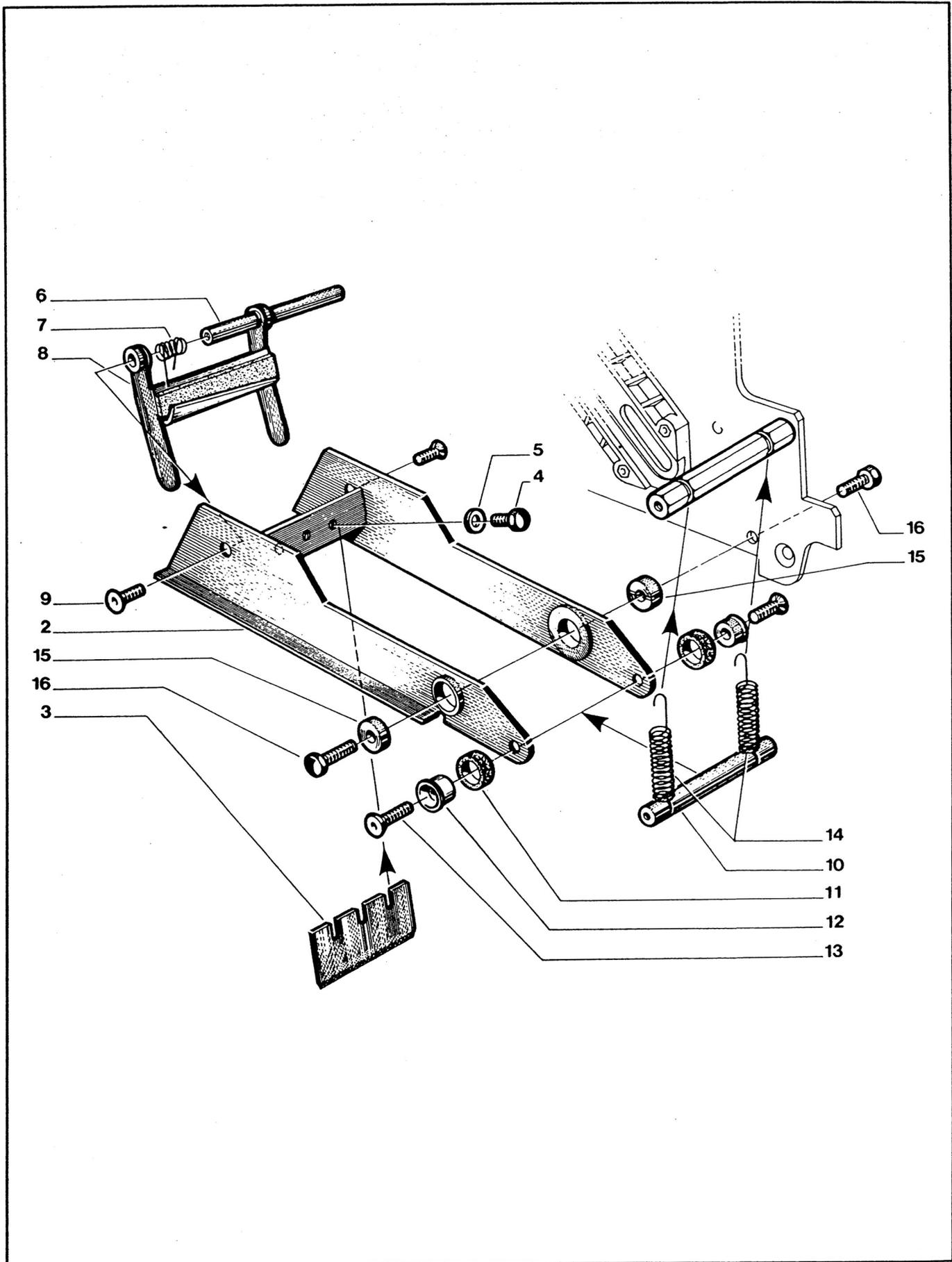


Figure 2569

**Figure 2565**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2565-1	78-8060-8209-1	Frame Assembly - Right
2565-2	78-8060-8212-5	Frame Assembly - Left
2565-3	78-8060-8189-5	Frame - Right/Top
2565-4	78-8060-8191-1	Frame - Left/Top
2565-5	78-8060-8208-3	Guide - W/Nut
2565-6	78-8060-8205-9	Screw - Hex Hd M4 x 14
2565-7	78-8060-8193-7	Spacer - L 90
2565-8	78-8060-8194-5	Spacer - Hex 10 x 90
2565-9	78-8060-8192-9	Spacer - Hex 10 x 90
2565-10	78-8060-8207-5	Brush Assembly
2565-11	78-8060-8200-0	Shaft - Roller
2565-12	78-8060-8202-6	Shaft - Idler Roller
2565-13	78-8060-8204-2	Screw - Hex Hd M6 x 12
2565-14	78-8060-8312-3	Washer - Flat M6
2565-15	78-8052-6565-5	Roller - Top Tension
2565-16	78-8060-8315-6	Washer - Friction
2565-17	78-8060-8354-5	Spring
2565-18	78-8060-8201-8	Nut - M10 x 1 NHT70
2565-19	78-8052-6569-7	Roller - Wrap
2565-20	78-8060-8203-4	Ring - 10DIN6799

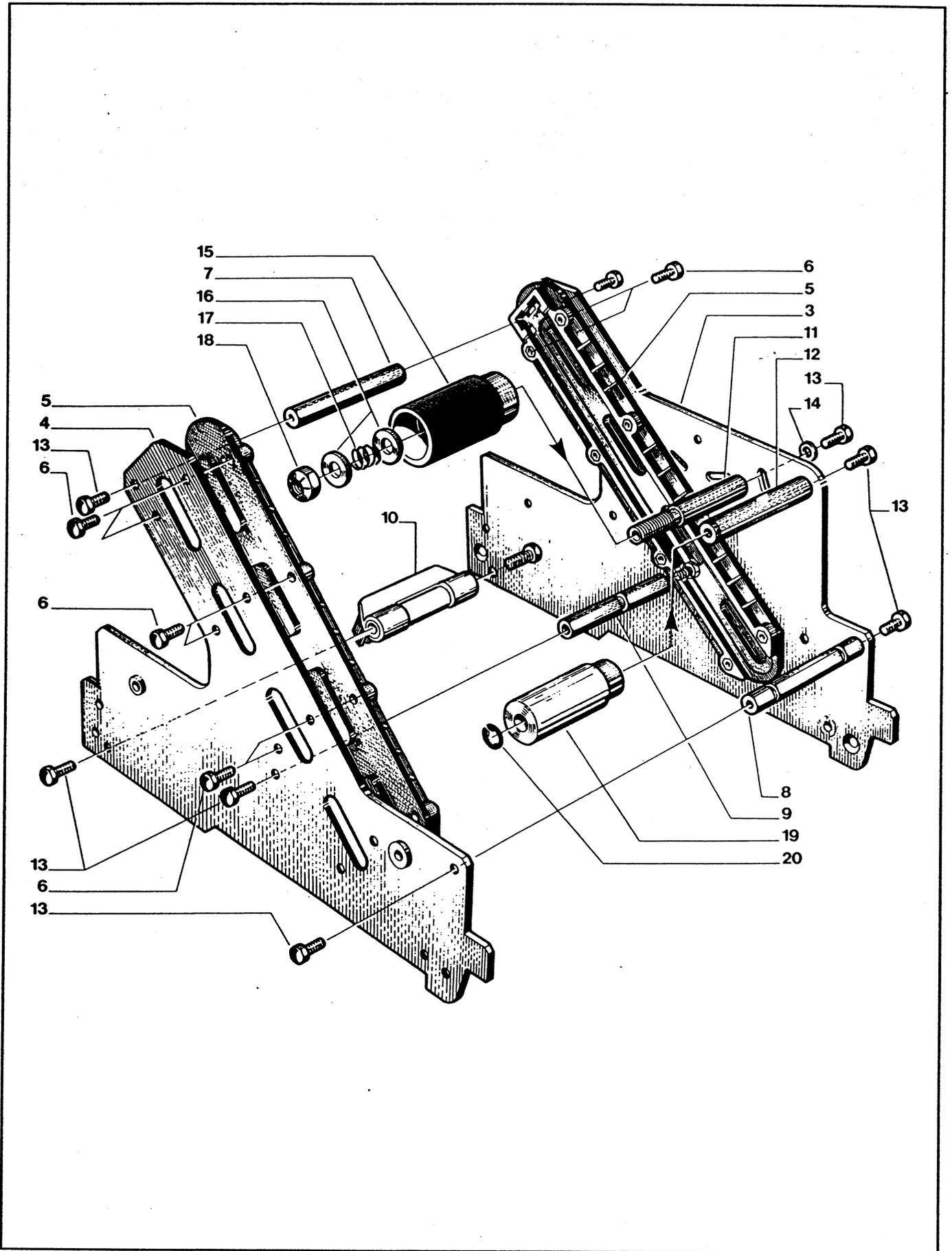


Figure 2565

**Figure 2566**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2566-1	78-8060-8225-7	Entry Gr. Assembly
2566-2	78-8060-8213-3	Shoulder - Entry, Right
2566-3	78-8060-8214-1	Shoulder - Entry, Left
2566-4	78-8060-8215-8	Plate - Entry
2566-5	78-8060-8220-8	Spacer - 10 x 59,5
2566-6	78-8060-8217-4	Shaft - 10 x 60
2566-7	78-8060-8224-0	Roller - Knurled
2566-8	78-8052-6579-6	Roller - Wrap
2566-9	78-8017-9074-8	Washer - Nylon 15 mm
2566-10	78-8060-8315-6	Washer - Friction
2566-11	78-8060-8354-5	Spring
2566-12	78-8060-8395-8	Bushing - Applying Roller
2566-13	78-8057-6179-4	Roller - Applying NM
2566-14	78-8060-8204-2	Screw - Hex Hd M6 x 12
2566-15	78-8060-8223-2	Screw - Flat Hd M6 x 12
2566-16	78-8017-9082-1	Bearing - 30 mm Special
2566-17	78-8060-8241-4	Screw - Bearing Shoulder



**Figure 2567**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2567-1	78-8060-8239-8	Exit Gr. Assembly
2567-2	78-8060-8226-5	Shoulder - Exit Right
2567-3	78-8060-8228-1	Shoulder - Exit Left
2567-4	78-8060-8229-9	Spacer - Hex 10 x 60
2567-5	78-8060-8204-2	Screw - Hex Hd M6 x 12
2567-6	78-8060-8217-4	Shaft - 10 x 60
2567-7	78-8052-6586-1	Bushing - Buffing Roller
2567-8	78-8057-6178-6	Roller - Buffing NM
2567-9	78-8060-8223-2	Screw - Flat Hd M6 x 12
2567-10	78-8060-8234-9	Shaft - 10 x 90
2567-11	78-8060-8238-0	Hock - Spring
2567-12	78-8060-8237-2	Spring -Main/Top

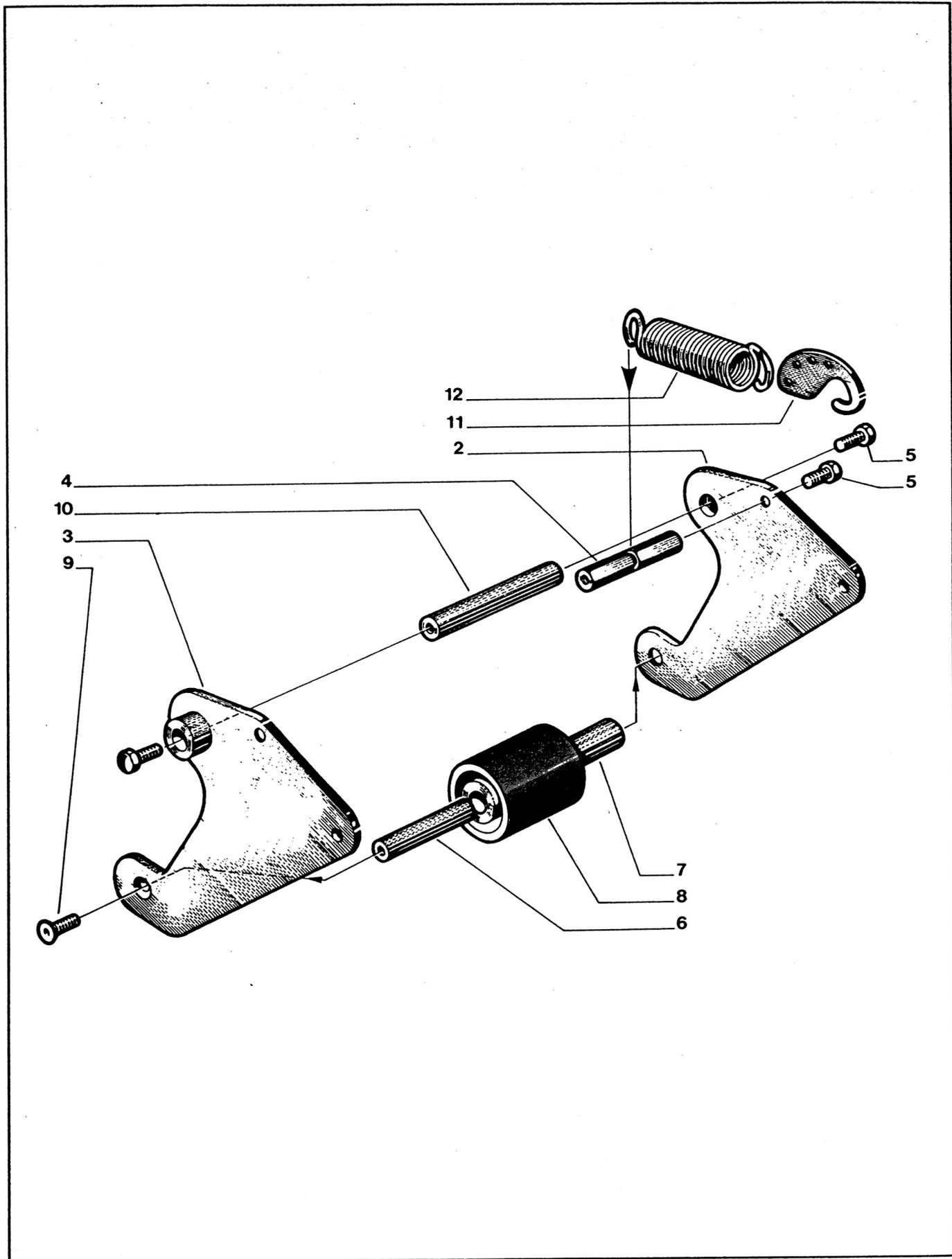


Figure 2567

**Figure 2568**

<b>Ref. No.</b>	<b>3M Part No.</b>	<b>Description</b>
2568-1	78-8060-8240-6	Lever
2568-2	78-8060-8249-7	Spacer - Lever
2568-3	78-8060-8250-5	Bushing - Lever
2568-4	78-8060-8300-8	Screw - Hex Hd M5 x 10, Metric

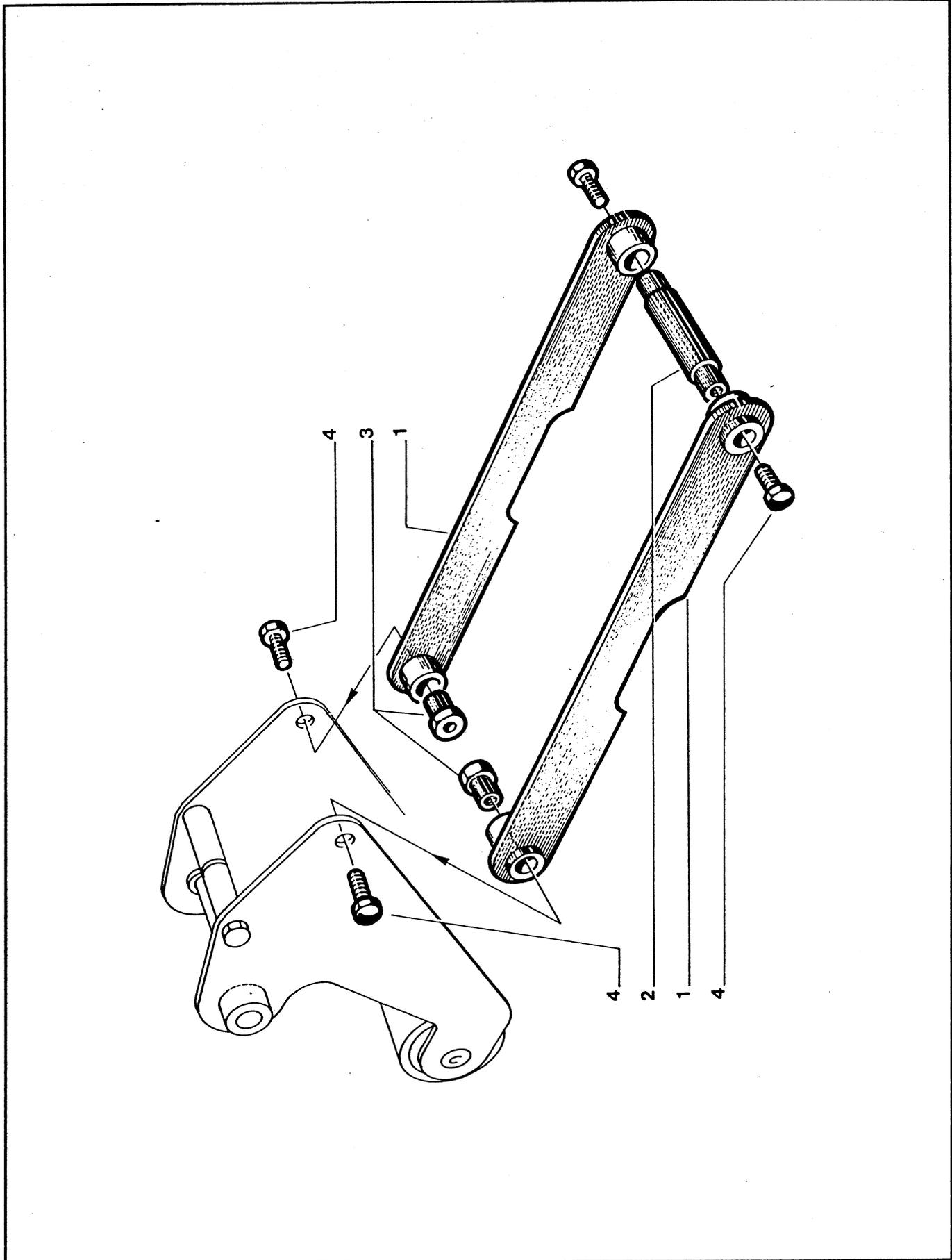
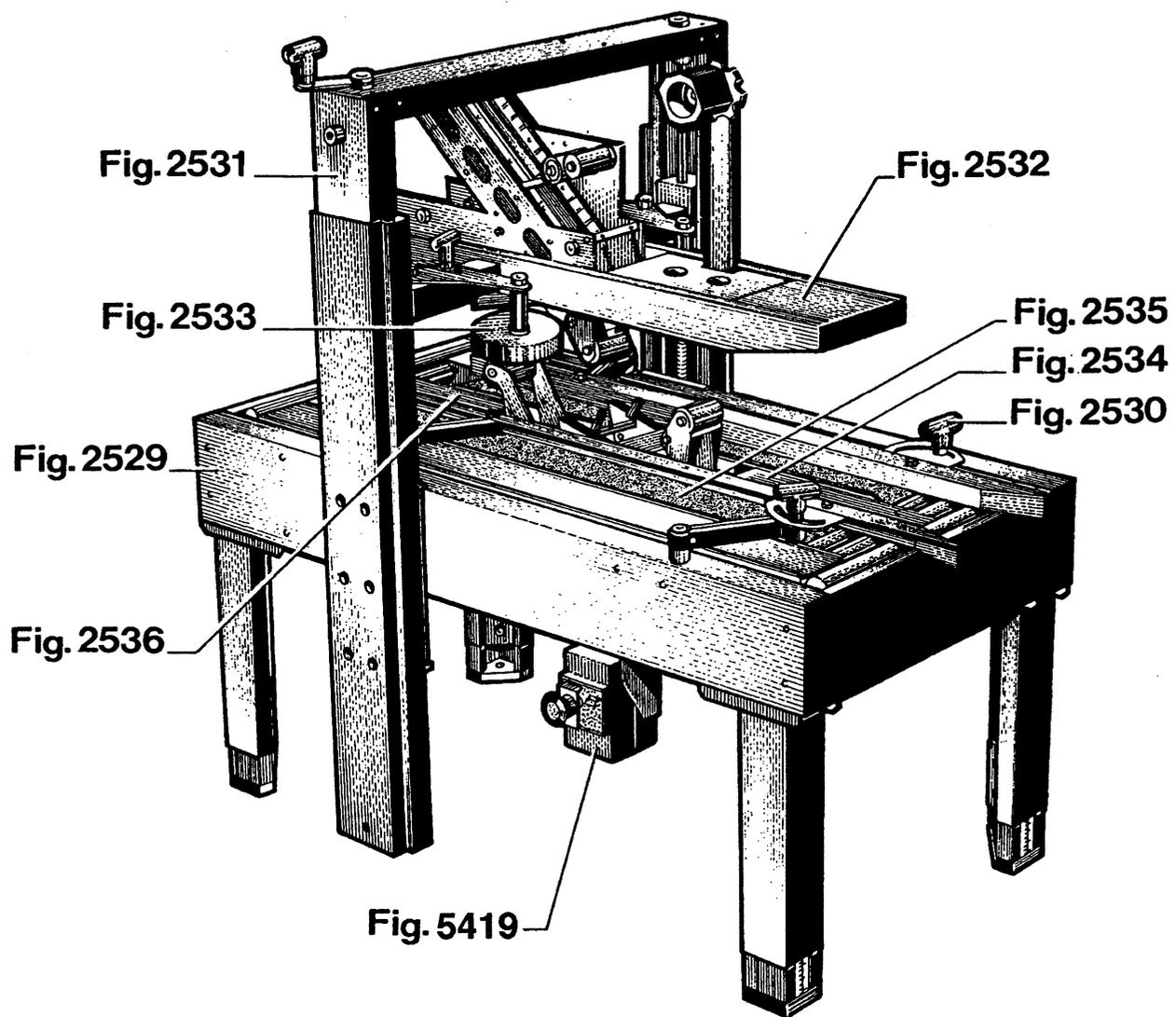


Figure 2568



**22A-S Case Sealer, Model 18900**  
**Replacement Parts Illustrations and Parts Lists**  
**Frame Assemblies**

1. Refer to Frame Assemblies figure to find all parts illustrations identified by figure numbers.
  
2. Refer to the figure or figures to determine the individual parts required and the parts reference number.
  
3. The replacement parts list, that follows each illustration, includes the part number and part description for the parts in the illustration.

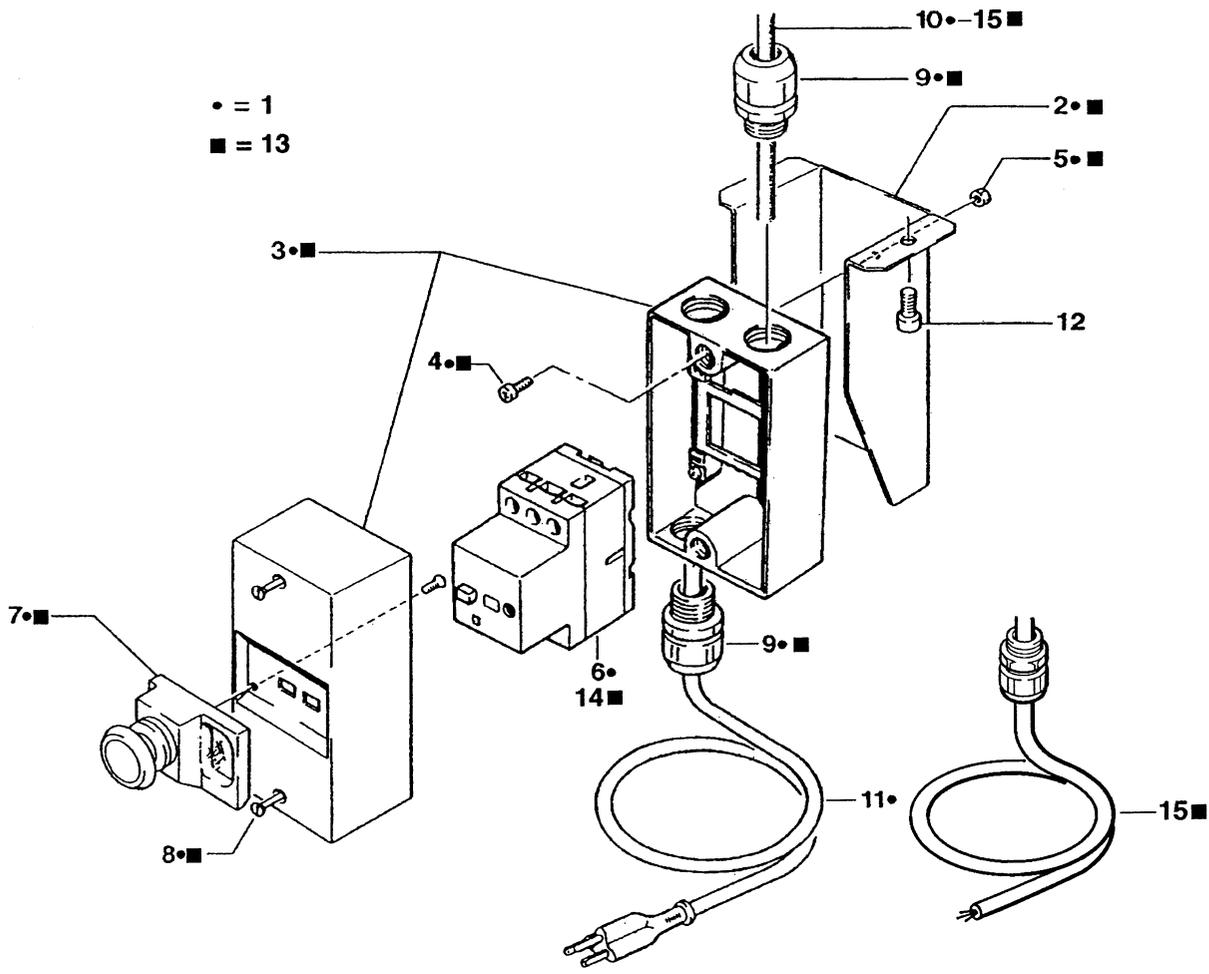
**Note** - The complete description has been included for standard fasteners and some commercially available components. This has been done to allow obtaining these standard parts locally, should the customer elect to do so.

4. Refer to page 19 - "Replacement Parts and Service Information" of this manual for replacement parts ordering information.

Figura	Descrizione figura	Magaz.	Codice	Descrizione
5419	INTERRUTTORE	0	78806074536	22A-S CASE SEALER, MODEL 18900

Posizione	Codice	Descrizione	U.M.	Quantita'
1	78810008611	ON/OFF SWITCH ASSY W/BACKET, 2.5-4 A	PZ	1
2	78811989546	SUPPORT - SWITCH	PZ	1
3	78807646019	BOX - SWITCH	PZ	1
4	78810009072	SCREW- PHILLIPS HD. M4X16	PZ	2
5	78806083214	NUT PLASTIC INSERT M4	PZ	2
6	78807645946	SWITCH - ON/OFF 2.5 - 4 A	PZ	1
7	78807647330	EMERGENCY STOP	PZ	1
8	78810009080	SCREW - HEX. HD. M4X70	PZ	2
9	78805758071	CORD GRIP - ST 16	PZ	2
10	78806080533	WIRE - 3-POLE, 5 METERS LENGTH	PZ	1
11	78802879094	POWER CORD U.S.A.	PZ	1
12	78806083321	SCREW-SOC.HD.M8X16	PZ	2
13	78811989561	ON/OFF SWITCH ASSY W/BACKET 1-1,6 A	PZ	1
14	78807645920	SWITCH - ON/OFF 1 - 1.6 A	PZ	1
15	78806080525	CABLE 4X1,5 5MT 3PH	PZ	2

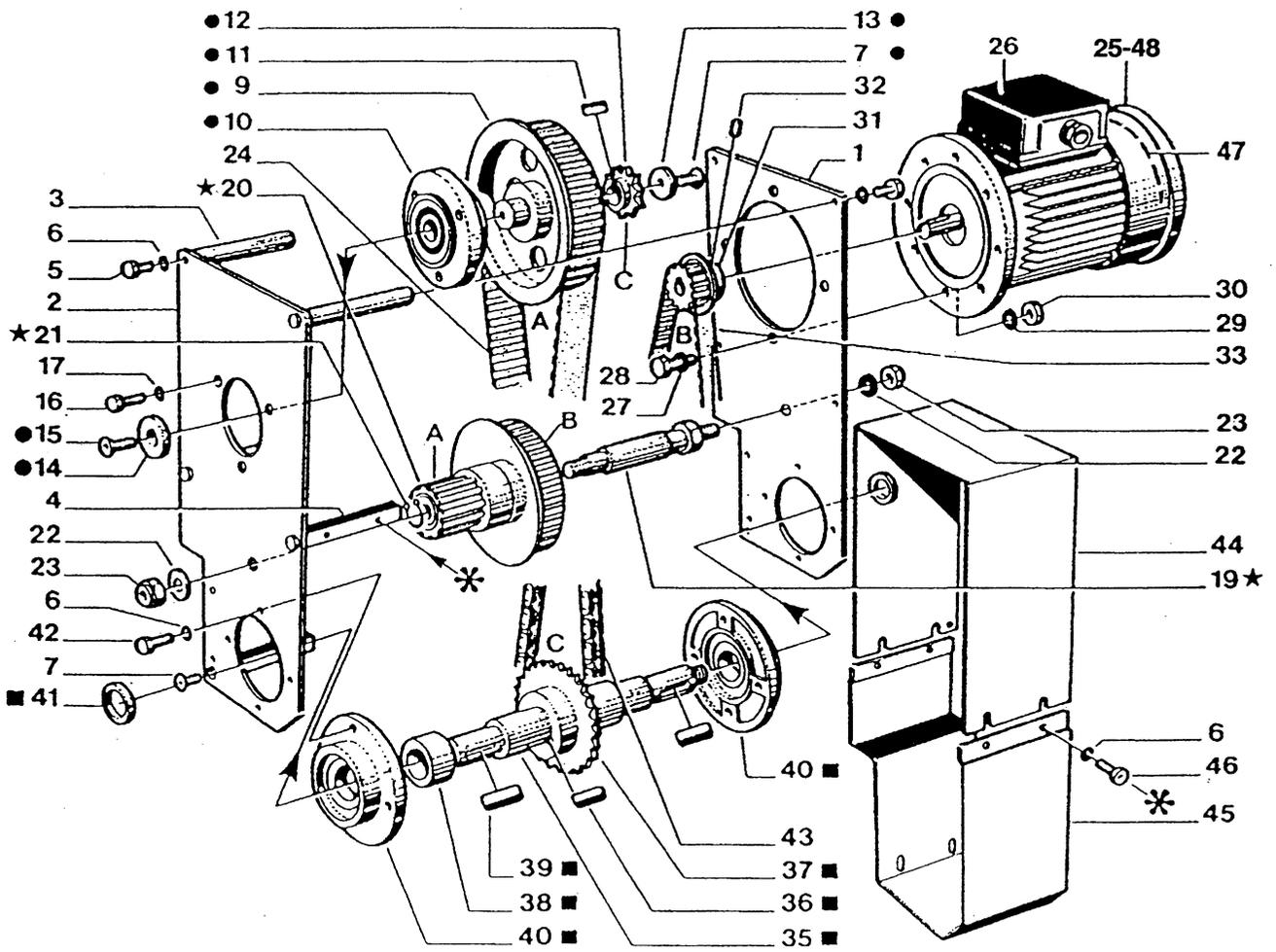
Data 05/07/2001



Gen.	Mag.	Set.	1995	1999
Feb.	Giù.	Ott.	1996	2000
Mar.	Lug.	Nov.	1997	2001
Apr.	Ago.	Dic.	1998	2002

Figura	Descrizione figura	Magaz.	Codice	Descrizione
2536	GRUPPO RIDUTTORE		0 78806074536	22A-S CASE SEALER, MODEL 18900

Posizione	Codice	Descrizione	U.M.	Quantita'
1	78806082307	FRAME, RIGHT SIDE	PZ	1
2	78806082315	FRAME, LEFT SIDE	PZ	1
3	78806082828	SPACER	PZ	2
4	78806082810	SPACER	PZ	3
5	78806083255	SCREW HEX.HD.M5X12	PZ	8
6	78806083032	WASHER-METRIC,PLAIN M5	PZ	16
7	78806083305	SCREW, FLAT HD SOC.M5X12	PZ	3
8	78806083800	GEAR BOX PULLEY ASS.Y	PZ	1
9	78806083727	PULLEY TIMING BELT	PZ	1
10	78806083735	HOUSING-BEARING	PZ	1
11	78806083362	KEY-4X4X10MM	PZ	1
12	78806082794	SPROCKET - 3/8 PITCH,11 TEETH	PZ	1
13	78806082695	WASHER 5,5/20X4	PZ	1
14	78806082430	WASHER - SPECIAL	PZ	1
15	78806082992	SCREW FLAT SOC.HD.M6X16	PZ	1
16	78806083016	SCREW-METRIC, M6X20,HEX.HD.	PZ	3
17	78806082968	WASHER M6 NICK.PL	PZ	3
18	78806083818	PULLEY ASS.Y	PZ	1
19	78806082802	SHAFT TIMING PULLEY	PZ	1
20	78809103720	WRAP PULLEY	PZ	1
21	78806083149	E - RING 10MM	PZ	1
22	78806083081	WASHER, PLAIN-METRIC M8	PZ	2
23	78806083206	NUT SELF LOCKING M8	PZ	2
24	78805758089	TIMING BELT 187L100	PZ	1
25	78807649948	MOTOR - 110V 60HZ, IP 58	PZ	1
26	78806078800	EYELET TERMINAL /4 RED	PZ	3
27	78806083354	WASHER M8	PZ	4
28	78806083024	SCREW-HEX HEAD M8X25	PZ	4
29	78806083057	LOCKWASHER-FOR M8 SCREW	PZ	4
30	78806082893	NUT METRIC HEX STL, M8	PZ	4
31	78806082836	PULLEY - TIMING 11 TEETH	PZ	1
32	78806083263	SCREW, SET M5X6	PZ	1
33	78805757248	TIMING BELT 187L050 BORAN	PZ	1
34	78806083826	DRIVE SHAFT ASS.Y	PZ	1
35	78806083529	SHAFT-DRIVE	PZ	1
36	78806083164	KEY, 6X6X20 MM	PZ	1
37	78806082778	SPROCKET-3/8" PITCH, 28 TEETH	PZ	1
38	78806082786	BUSHING	PZ	1
39	78806083131	KEY, M5X5X30MM	PZ	2
40	78806073743	HOUSING - BEARING	PZ	2
41	78806082448	WASHER, /20,5MM	PZ	2
42	78806083248	SCREW-HEX HD M5X16	PZ	2
43	78806083453	CHAIN-3/8" PITCH,57 PITCH LONG	PZ	1
44	78806082331	COVER, TOP	PZ	1
45	78806082323	COVER BOTTOM	PZ	1
46	78806083222	SCREW SOC.HD.HEX.SOC.M5X12	PZ	6
47	78807653726	FAN - MOTOR	PZ	1
48	78811989553	MOTOR - 200V 50/60HZ IP58	PZ	1



- = 8
- ★ = 18
- = 34

Figura      Descrizione figura                      Magaz.      Codice sec.      Descrizione  
 2535,00   GR.STRUTTURA TRASCINAM.INF.            0   78806074536      22A-S CASE SEALER, MODEL 18900

Posizione	Cod.ric.sec.	Descrizione	U.M.	Quantita`
1,0	78806082109	SIDE PLATE	PZ	1,000
2,0	78806082117	LOWER MAIN PLATE LEFT	PZ	1,000
3,0	78806082687	SPACER 10X10X90MM	PZ	3,000
4,0	78806082612	BAR - SPECIAL	PZ	2,000
5,0	78806082927	SCREW-METRIC, M6X12, HEX HD	PZ	10,000
6,0	78806082422	SPACER - HEXAGONAL	PZ	1,000
7,0	78805267057	BLOCK - SPACER	PZ	1,000
8,0	78806083347	SCREW - HEX HD, M10X16	PZ	4,000
9,0	78806082950	SCREW METRIC M6X16 HEX.HD.	PZ	2,000
10,0	78806083172	SCREW - HEX HD, M8X40	PZ	2,000
11,0	78806083586	ROLLER - BRACKET	PZ	2,000
12,0	78806083156	WASHER - FRICTION	PZ	2,000
13,0	78806083289	NUT,PLASTIC INSERT M10 HEX	PZ	2,000
14,0	78806081903	BRACKET	PZ	4,000
15,0	78806083255	SCREW HEX.HD.M5X12	PZ	8,000
16,0	78806082935	NUT - METRIC, HEX STL M5	PZ	8,000
17,0	78806081887	GUIDE - DRIVE BELT	PZ	4,000
18,0	78806083271	SCREW FLAT HD.HEX DR.M5X16	PZ	8,000
19,0	78806081978	BRACKET	PZ	4,000
20,0	78806082463	SHAFT - ROLLER	PZ	2,000
21,0	78806082919	NUT - METRIC M12	PZ	2,000
22,0	78806082471	WASHER - METRIC	PZ	2,000
23,0	78806083792	IDLER ROLLER ASS.Y	PZ	2,000
24,0	78805267107	ROLLER - IDLER	PZ	2,000
25,0	78806082489	WASHER - SPECIAL	PZ	2,000
26,0	78806082943	WASHER METRIC LOCK, M6	PZ	2,000
27,0	78806083313	SCREW SOC.HD.HEX HD.M6X16	PZ	2,000
28,0	78806083917	GEAR BOX ASS.Y W/O MOTOR	PZ	1,000
29,0	78806083248	SCREW-HEX HD M5X16	PZ	6,000
30,0	78809103738	DRIVE PULLEY - ASS.Y INOX	PZ	2,000
31,0	78805267131	RING - POLYURETHANE	PZ	4,000
32,0	78806083511	NUT SELF LOCKING M20X1	PZ	2,000
33,0	78805267222	BELT - LACED, BOX DRIVE	PZ	2,000
34,0	78806083123	WASHER-FLAT M6	PZ	4,000
35,0	78806082984	SCREW, SOC.HD.M6X12	PZ	4,000

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 ===== Data 05/12/95

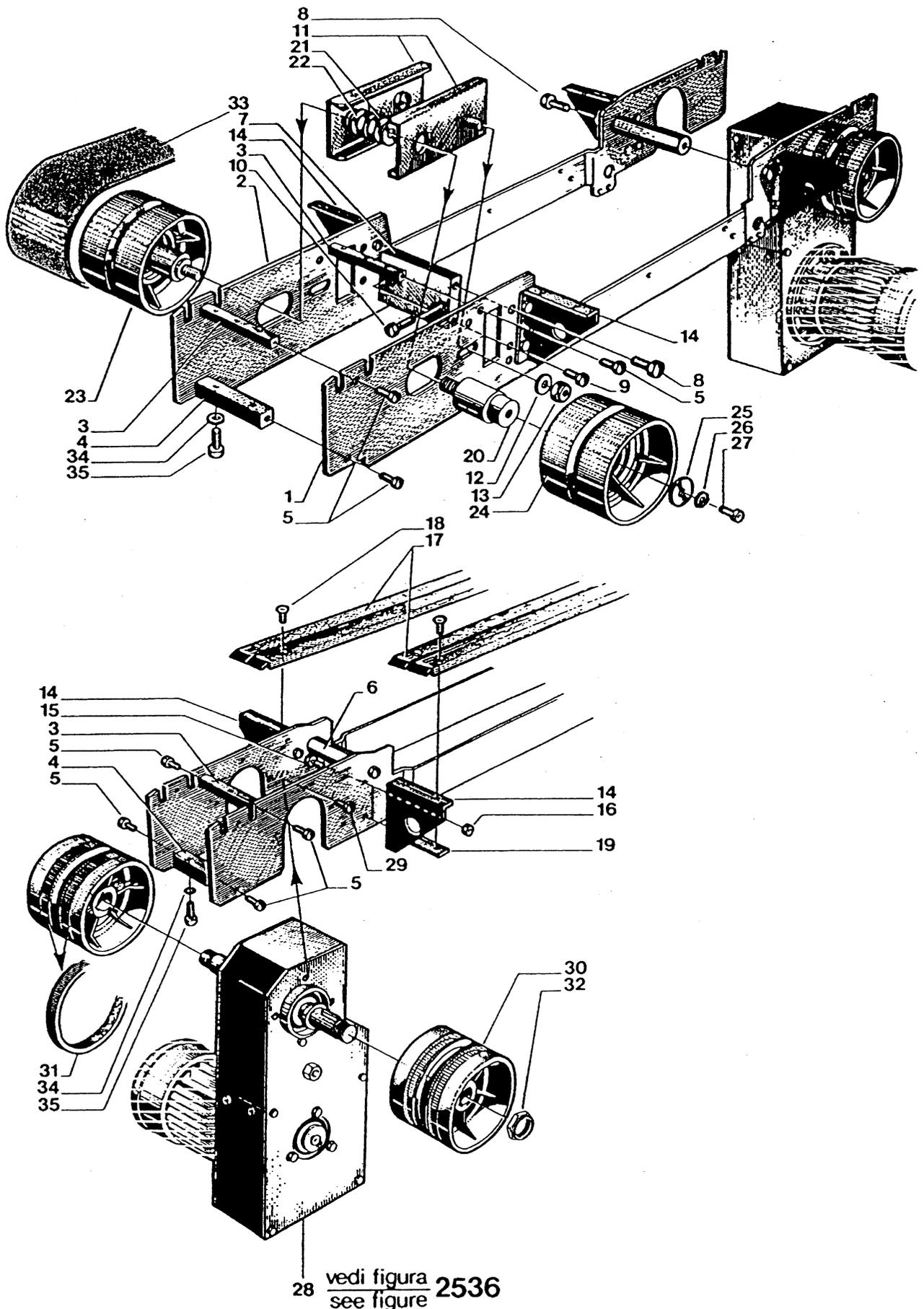


Figura	Descrizione figura	Magaz.	Codice sec.	Descrizione
2534,00	GRUPPO TRASCINAMENTO INFERIORE	0	78806074536	22A-S CASE SEALER, MODEL 18900

Posizione	Cod.ric.sec.	Descrizione	U.M.	Quantita'
1,0	78805267214	PLATE - CENTER, FRONT	PZ	1,000
2,0	78805267230	PLATE - CENTER, REAR	PZ	1,000
3,0	78806083271	SCREW FLAT HD.HEX DR.M5X16	PZ	6,000
4,0	78809106558	SPACER - COVER	PZ	6,000

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 ===== Data 05/12/95

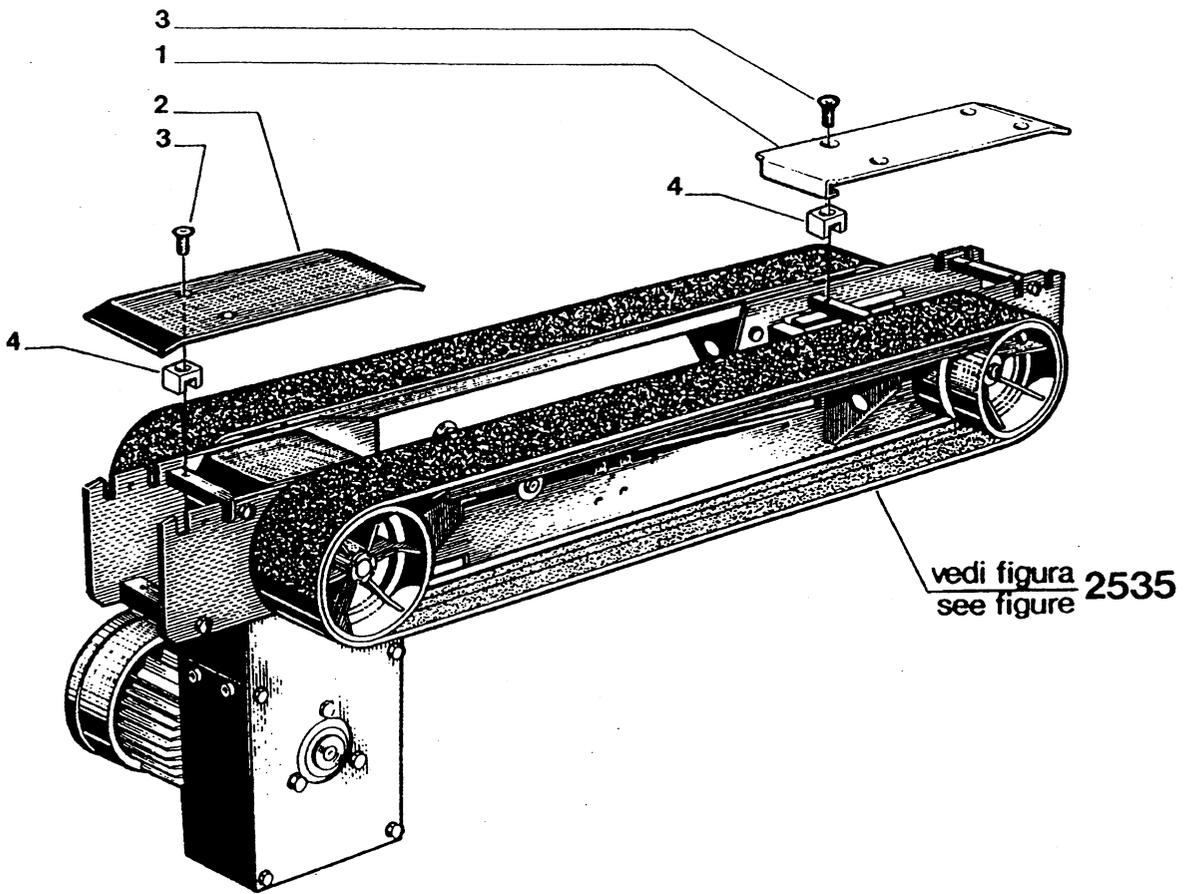
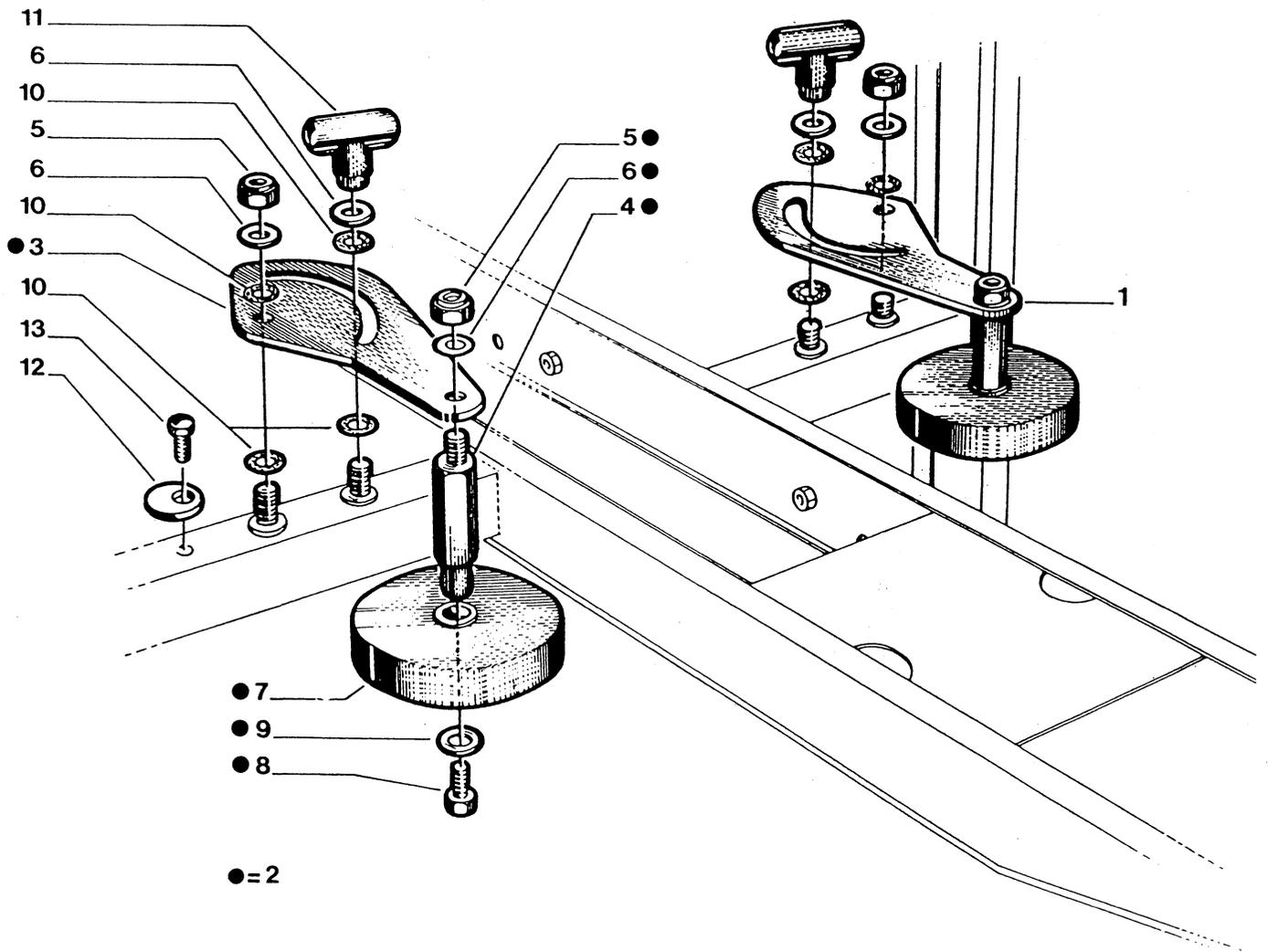


Figura	Descrizione figura	Magaz.	Codice sec.	Descrizione
2533,00	GRUPPO PRESSATORI LATERALI	0	78806074536	22A-S CASE SEALER, MODEL 18900

Posizione	Cod.ric.sec.	Descrizione	U.M.	Quantita'
1,0	78806083867	SIDE ROLLER ASS.Y-RIGHT	PZ	1,000
2,0	78806083875	SIDE ROLLER ASS.Y-LEFT	PZ	1,000
3,0	78806081994	PLATE - MOUNTING	PZ	2,000
4,0	78806082588	STUD - MOUNTING	PZ	2,000
5,0	78806083289	NUT,PLASTIC INSERT M10 HEX	PZ	4,000
6,0	78806083156	WASHER - FRICTION	PZ	6,000
7,0	78805489743	PRESSURE ROLLER	PZ	2,000
8,0	78806083230	SCREW M8X16	PZ	2,000
9,0	78806082620	WASHER - SPECIAL	PZ	2,000
10,0	78801790748	WASHER-NYLON 15MM	PZ	8,000
11,0	78806083750	KNOB	PZ	2,000
12,0	78806082364	CAM FOR PRESS.ROLLER STOPS	PZ	2,000
13,0	78806083008	SCREW-METRIC, M5X10 HEX.HD	PZ	2,000

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 ===== Data 05/12/95



22A/S-3M

Gen.	Mag.	Set.	1988	1992
Feb.	Giù.	Ott.	1989	1993
Mar.	Lug.	Nov.	1990	1994
Apr.	Agò.	Dic.	1991	1995

Fig. 2533

Figura      Descrizione figura                      Magaz.      Codice sec.      Descrizione  
 2532,00    GRUPPO SCIVOLO ENTRATA                      0    78806074536      22A-S CASE SEALER, MODEL 18900

Posizione	Cod.ric.sec.	Descrizione	U.M.	Quantita'
1,0	78806083883	TOP HD.SUPPORT ASS.Y	PZ	1,000
2,0	78806083594	HOUSING - UPPER	PZ	1,000
3,0	78806082661	SHAFT	PZ	3,000
4,0	78806076937	ROLLER 32X38	PZ	9,000
5,0	78806083081	WASHER, PLAIN-METRIC M8	PZ	16,000
6,0	78806083255	SCREW HEX.HD.M5X12	PZ	3,000
7,0	78806083032	WASHER-METRIC,PLAIN M5	PZ	3,000
8,0	78805266992	SLIDE	PZ	2,000
9,0	78806083099	SCREW - FLAT HD.M4X15	PZ	10,000
10,0	78806082976	WASHER PLAIN-METRIC 4MM NICK.	PZ	14,000
11,0	78806083214	NUT PLASTIC INSERT M4	PZ	10,000
12,0	78806083230	SCREW M8X16	PZ	4,000
13,0	78806082893	NUT METRIC HEX STL, M8	PZ	4,000
14,0	78806082638	SPACER	PZ	3,000
15,0	78806082901	SCREW, SOC.HD.M6X25	PZ	3,000
16,0	78806083123	WASHER-FLAT M6	PZ	3,000
17,0	78806083115	SCREW - SOC.HD.HEX.SOC.M6X20	PZ	4,000
18,0	78806082968	WASHER M6 NICK.PL	PZ	6,000
19,0	78806082455	SPACER	PZ	4,000
20,0	78806082224	COVER - RIGHT	PZ	1,000
21,0	78806082216	COVER - LEFT	PZ	1,000
22,0	78810009056	SCREW - HEX. HD. M4X10	PZ	4,000
23,0	78806082273	COVER	PZ	1,000

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 ===== Data 05/12/95

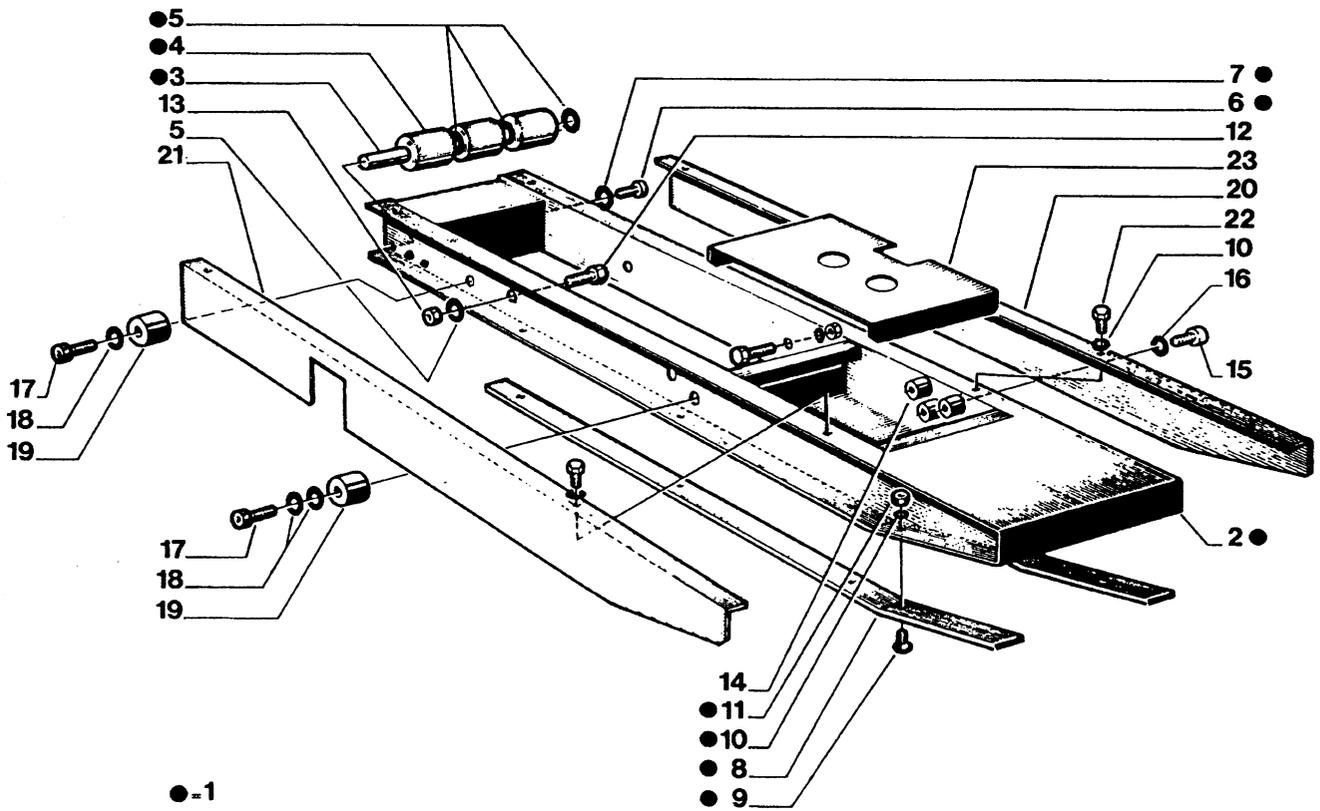


Figura	Descrizione figura	Magaz.	Codice sec.	Descrizione
2531,00	GRUPPO COLONNE	0	78806074536	22A-S CASE SEALER, MODEL 18900

Posizione	Cod.ric.sec.	Descrizione	U.M.	Quantita'
1,0	78806083636	COLUMN OUTER	PZ	2,000
2,0	78806083073	SCREW SOC.HD.HEX SOC.DR.M8X20	PZ	10,000
3,0	78806083859	INNER COLUMN ASS.Y	PZ	2,000
4,0	78806083685	COLUMN INNER	PZ	2,000
5,0	78805486178	BEARING SPECIAL	PZ	16,000
6,0	78806082414	SCREW-BEARING SHOULDER	PZ	12,000
7,0	78806082729	SCREW SPECIAL	PZ	4,000
8,0	78806082745	SPACER	PZ	8,000
9,0	78806083123	WASHER-FLAT M6	PZ	16,000
10,0	78806083180	NUT LOCKING M6	PZ	18,000
11,0	78806082703	LEAD SCREW	PZ	2,000
12,0	78806082711	COLLAR	PZ	2,000
13,0	78806083438	PIN	PZ	2,000
14,0	78805485840	SPACER	PZ	2,000
15,0	78805485832	BUSHING	PZ	2,000
16,0	78806083693	CHAIN - HOUSING	PZ	1,000
17,0	78806082950	SCREW METRIC M6X16 HEX.HD.	PZ	8,000
18,0	78806082851	IDLER SCREW	PZ	2,000
19,0	78805485758	IDLER ROLLER	PZ	2,000
20,0	78806082968	WASHER M6 NICK.PL	PZ	4,000
21,0	78806082604	SPACER	PZ	2,000
22,0	78806082513	SPROCKET	PZ	2,000
23,0	78806083107	SCREW - SOC.HD. M4X25	PZ	2,000
24,0	78806083446	CHAIN	PZ	1,000
25,0	78806082166	COVER - CHAIN	PZ	1,000
26,0	78810009056	SCREW - HEX. HD. M4X10	PZ	8,000
27,0	78806082976	WASHER PLAIN-METRIC 4MM NICK.	PZ	8,000
28,0	78806081986	LEVER KNOB	PZ	1,000
29,0	78806082992	SCREW FLAT SOC.HD.M6X16	PZ	1,000
30,0	78806082430	WASHER - SPECIAL	PZ	1,000
31,0	78806083891	CRANK	PZ	1,000
32,0	78806082943	WASHER METRIC LOCK, M6	PZ	1,000
33,0	78806082885	NUT - METRIC, HEX, STL.M6	PZ	1,000
34,0	78805485717	PLASTIC NUT	PZ	2,000
35,0	78806083537	SPRING	PZ	2,000
36,0	78805489701	BED PLATE FOR SPRING	PZ	2,000
37,0	78806082844	SPECIAL NUT	PZ	2,000
38,0	78806082737	STOP	PZ	2,000
39,0	78806083602	HEAD SUPPORT RIGHT	PZ	1,000
40,0	78806083610	HEAD SUPPORT LEFT	PZ	1,000
42,0	78810009031	PLATE - COLUMN MOUNTING	PZ	2,000
43,0	78810009049	PLATE - THREADED	PZ	2,000
44,0	78806083321	SCREW-SOC.HD.M8X16	PZ	8,000

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 ===== Data 05/12/95

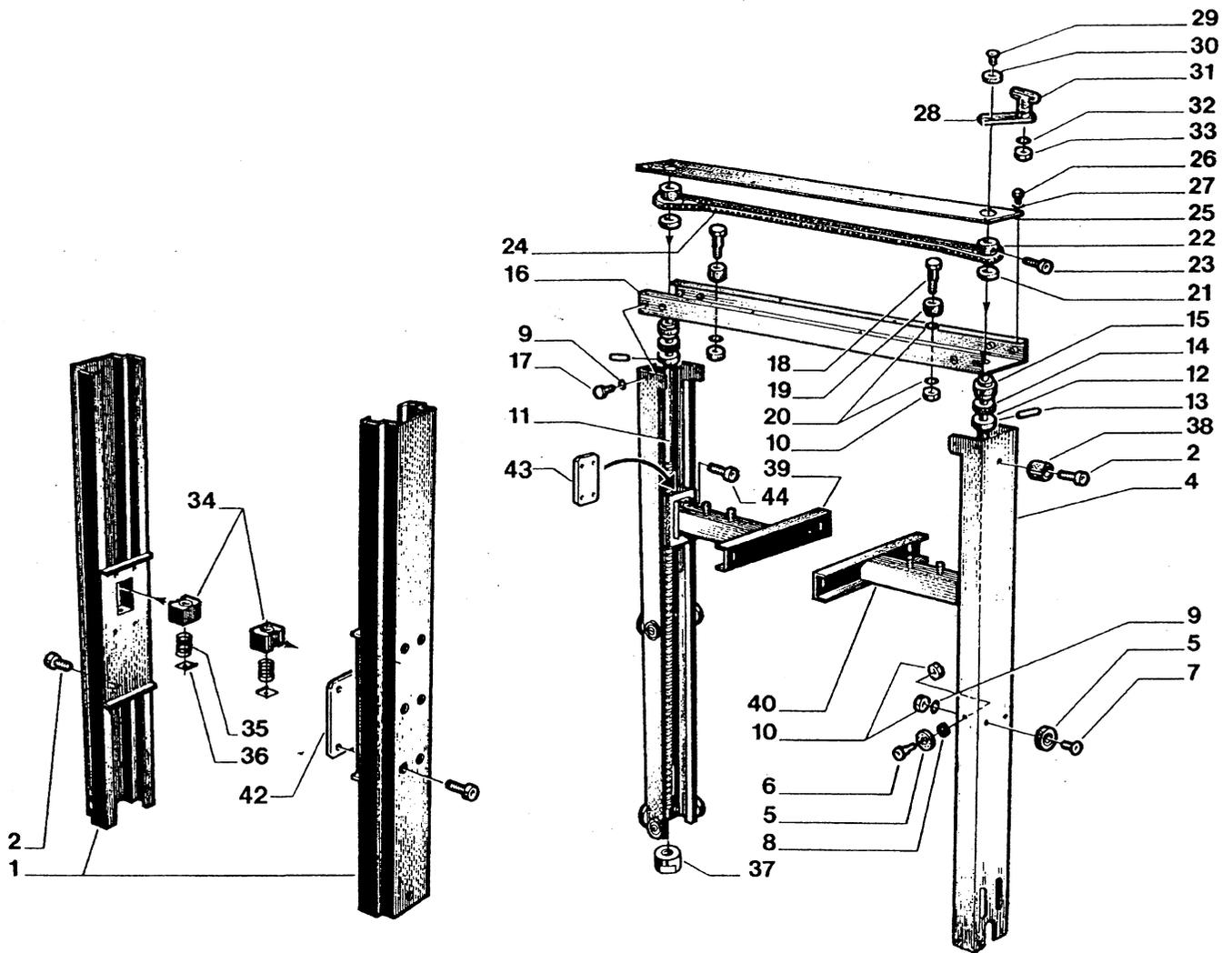
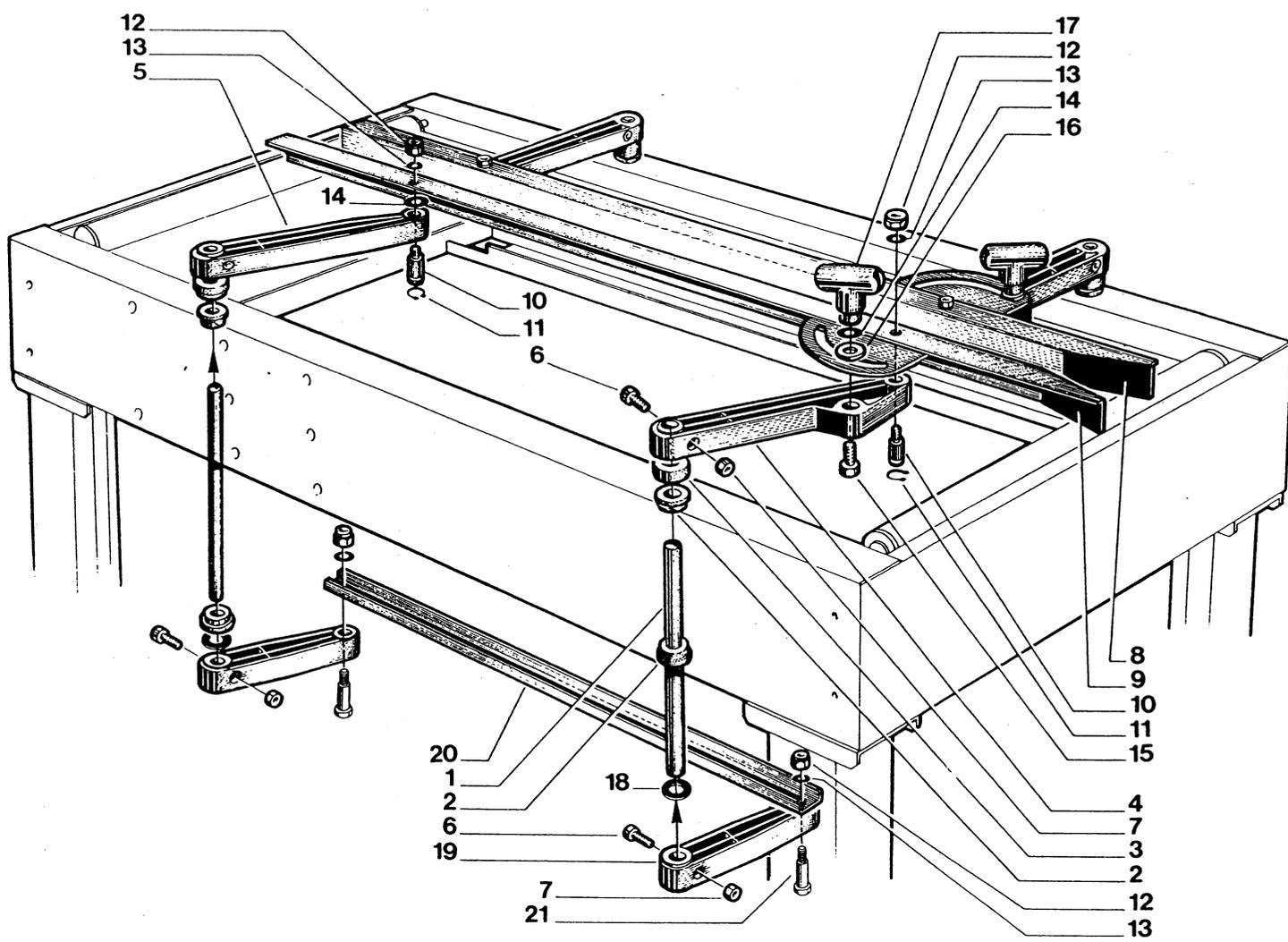


Figura      Descrizione figura                      Magaz.      Codice sec.      Descrizione  
 2530,00    GRUPPO GUIDE LATERALI                      0    78806074536      22A-S CASE SEALER, MODEL 18900

Posizione	Cod.ric.sec.	Descrizione	U.M.	Quantita'
1,0	78806082570	SHAFT	PZ	4,000
2,0	78805266877	SLEEVE	PZ	8,000
3,0	78805266927	SLEEVE	PZ	4,000
4,0	78805266919	ARM - GUIDE	PZ	2,000
5,0	78805266828	ARM - GUIDE	PZ	2,000
6,0	78806083115	SCREW - SOC.HD.HEX.SOC.M6X20	PZ	8,000
7,0	78806082885	NUT - METRIC, HEX, STL.M6	PZ	8,000
8,0	78806083560	GUIDE - RIGHT	PZ	1,000
9,0	78806083578	GUIDE - LEFT	PZ	1,000
10,0	78806082562	STUD -GUIDE	PZ	4,000
11,0	78806083396	RING, SPECIAL M10	PZ	4,000
12,0	78806083180	NUT LOCKING M6	PZ	8,000
13,0	78806083123	WASHER-FLAT M6	PZ	8,000
14,0	78806083156	WASHER - FRICTION	PZ	4,000
15,0	78806083297	SCREW, HEX.HD.M10X35	PZ	2,000
16,0	78806083487	WASHER, DENTED	PZ	2,000
17,0	78806083750	KNOB	PZ	2,000
18,0	78806083040	WASHER-FLAT M12	PZ	4,000
19,0	78805266885	ARM - GUIDE	PZ	4,000
20,0	78806082067	LINK - GUIDE	PZ	2,000
21,0	78806082851	IDLER SCREW	PZ	4,000

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 ===== Data 05/12/95



22A/S-3M

Gen.	Mag.	Set.	1988	1992
Feb.	Set.	Ort.	1989	1993
Mar.	Lug.	Nov.	1990	1994
Apr.	Apr.	Dic.	1991	1995

Fig. 2530

Figura	Descrizione figura	Magaz.	Codice	Descrizione
2529	GRUPPO BANCALE	0	78806074536	22A-S CASE SEALER, MODEL 18900

Posizione	Codice	Descrizione	U.M.	Quantita'
1	78806083677	BED-CONVEYOR	PZ	1
2	78806084030	LEG ASS.Y RIGHT	PZ	2
3	78806084022	LEG ASS.Y LEFT	PZ	2
4	78806083651	LEG - CONVEYOR, RIGHT	PZ	2
5	78806083669	LEG - CONVEYOR, LEFT	PZ	2
6	78806083552	LEG-INNER	PZ	4
7	78806081952	CLAMP-INNER	PZ	4
8	78806081960	CLAMP - OUTER	PZ	4
9	78806083321	SCREW-SOC.HD.M8X16	PZ	8
10	78805266794	PAD - FOOT	PZ	4
11	78806083198	SCREW-HEX.HD.M8X20	PZ	4
12	78806083354	WASHER M8	PZ	4
13	78806083206	NUT SELF LOCKING M8	PZ	4
14	78806083073	SCREW SOC.HD.HEX SOC.DR.M8X20	PZ	20
15	78805266802	LABEL - HEIGHT	PZ	4
16	78806083834	ROLLER-CONVEYOR	PZ	2
17	78805266687	SNAP - ROLLER	PZ	2
19	78806082182	SIDE PLATE	PZ	2
20	78806082190	SIDE PLATE	PZ	2
21	78806082521	BLOCK MOUNTING	PZ	4
22	78806083065	SCREW, SOC.HD.HEX.SOC.M5X10	PZ	12
23	78806082539	SPACER	PZ	10
24	78806083008	SCREW-METRIC, M5X10 HEX.HD	PZ	24
25	78805266620	CONVEYOR BED	PZ	2
26	78806082547	SPACER	PZ	4
27	78805266729	SPACER	PZ	4
28	78805266679	ROLLER	PZ	8
29	78806083081	WASHER, PLAIN-METRIC M8	PZ	4
30	78806083388	RING, SPECIAL M8	PZ	4
31	78806082554	SPACER	PZ	2
32	78806082984	SCREW, SOC.HD.M6X12	PZ	8
33	78806083123	WASHER-FLAT M6	PZ	8
34	78806077588	FAIRLEAD /20	PZ	2
35	78806083255	SCREW HEX.HD.M5X12	PZ	1
36	78806083032	WASHER-METRIC,PLAIN M5	PZ	2
37	78806084014	WASHER SPECIAL	PZ	2
38	78806084048	CASTER ASS.Y /80	PZ	4
39	78806080616	CASTER	PZ	4
40	78806084055	SPACER-CASTER	PZ	4
41	78806084063	WASHER /12/45,5X4	PZ	4
42	78806083040	WASHER-FLAT M12	PZ	4
43	78806084071	NUT SELF LOCKING M12	PZ	4
44	78810009106	CONVEYOR ASSY - R/H	PZ	1
45	78810009114	CONVEYOR ASSY - L/H	PZ	1

Data 10/07/2000

